

FIG. 1

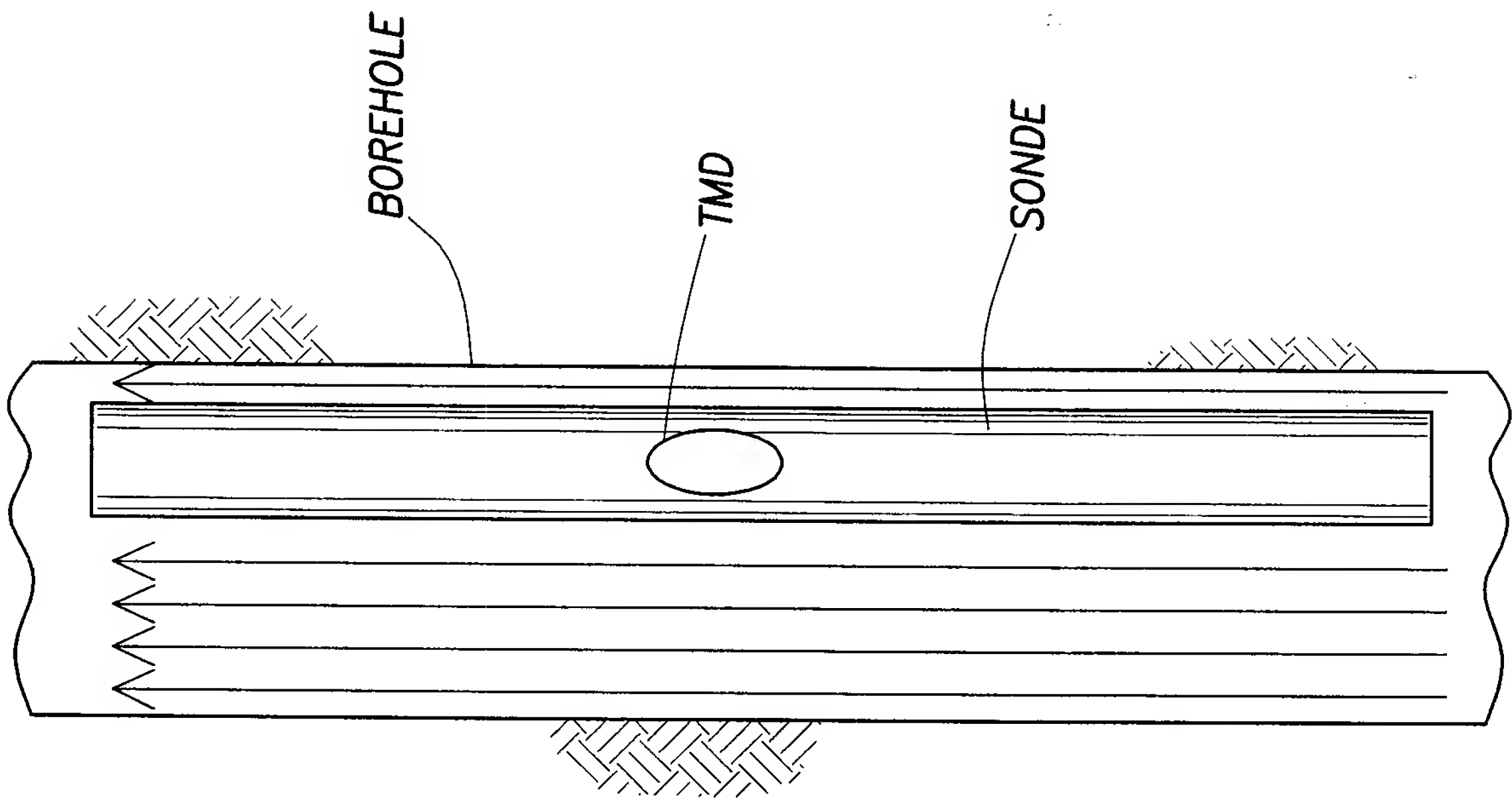


FIG. 2

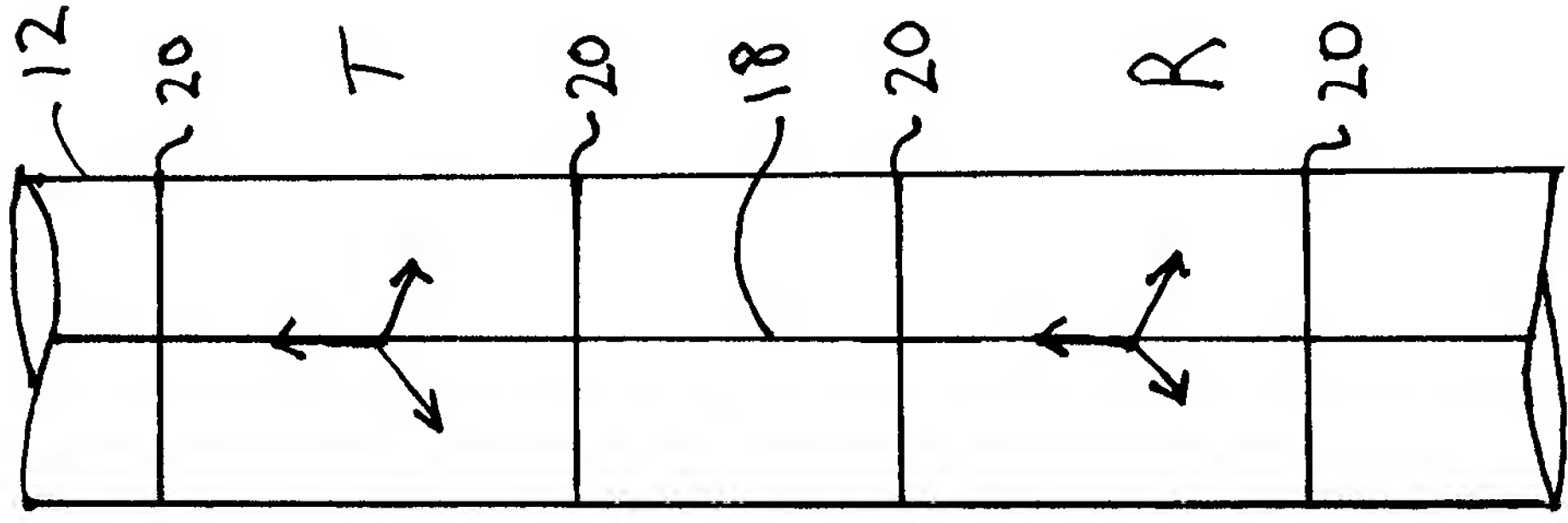


FIG. 3

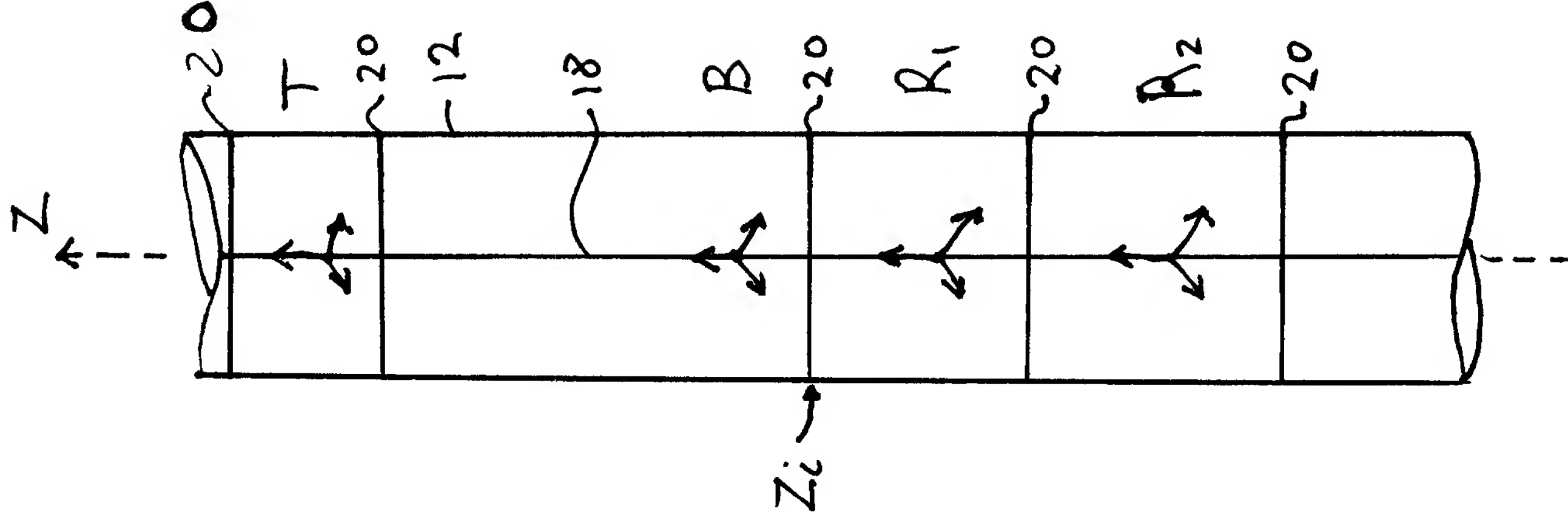


FIG. 4

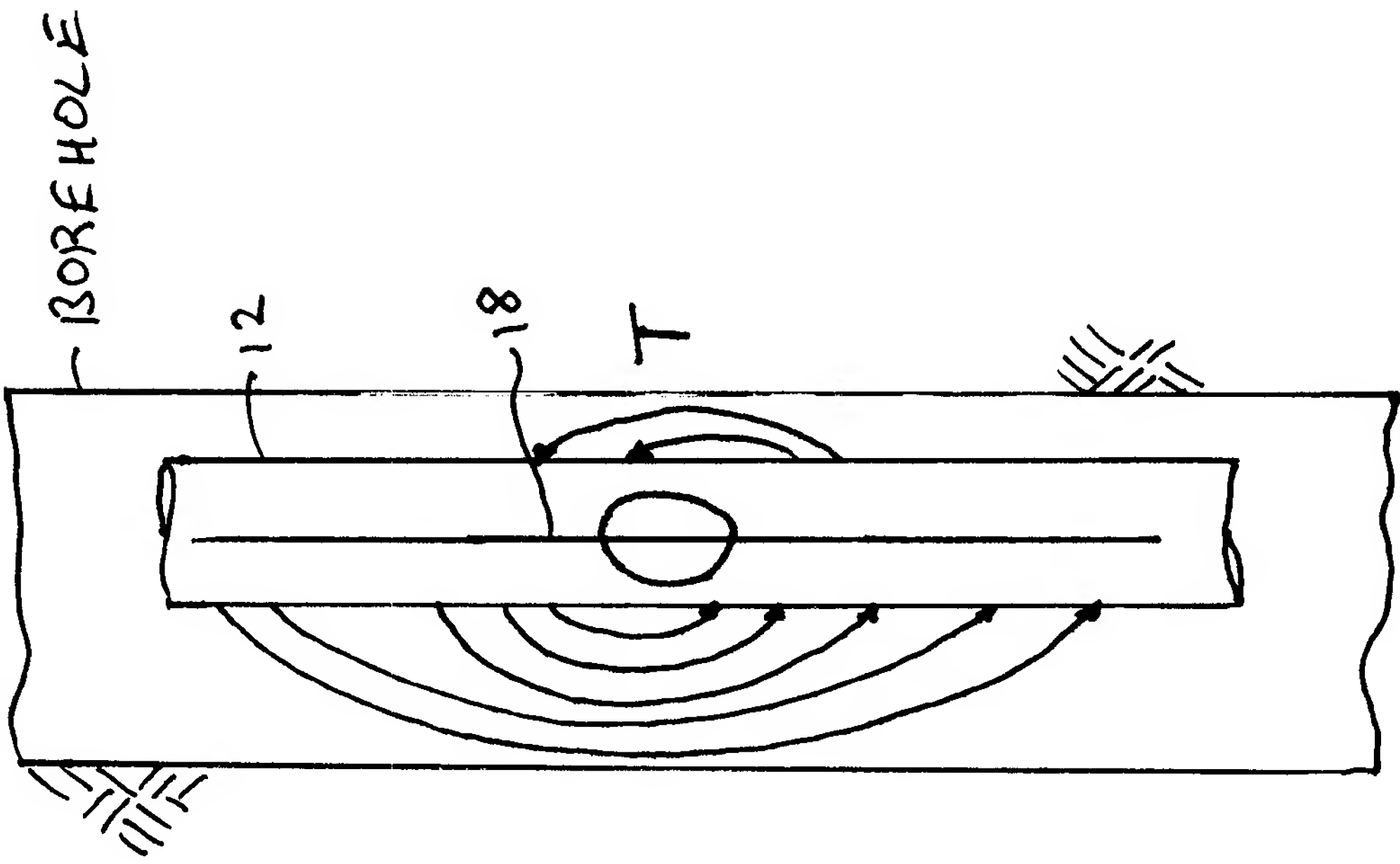


FIG. 5

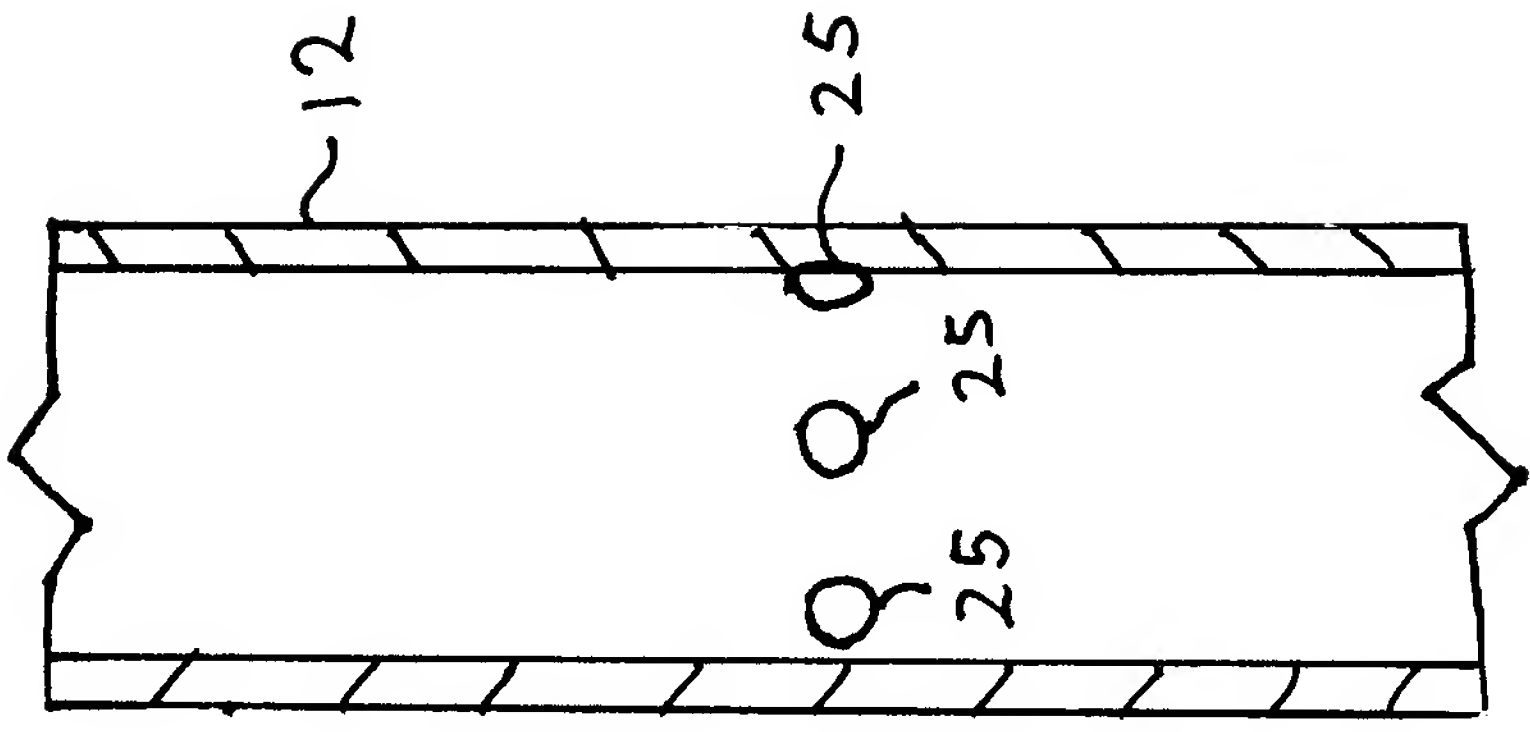


FIG. 6

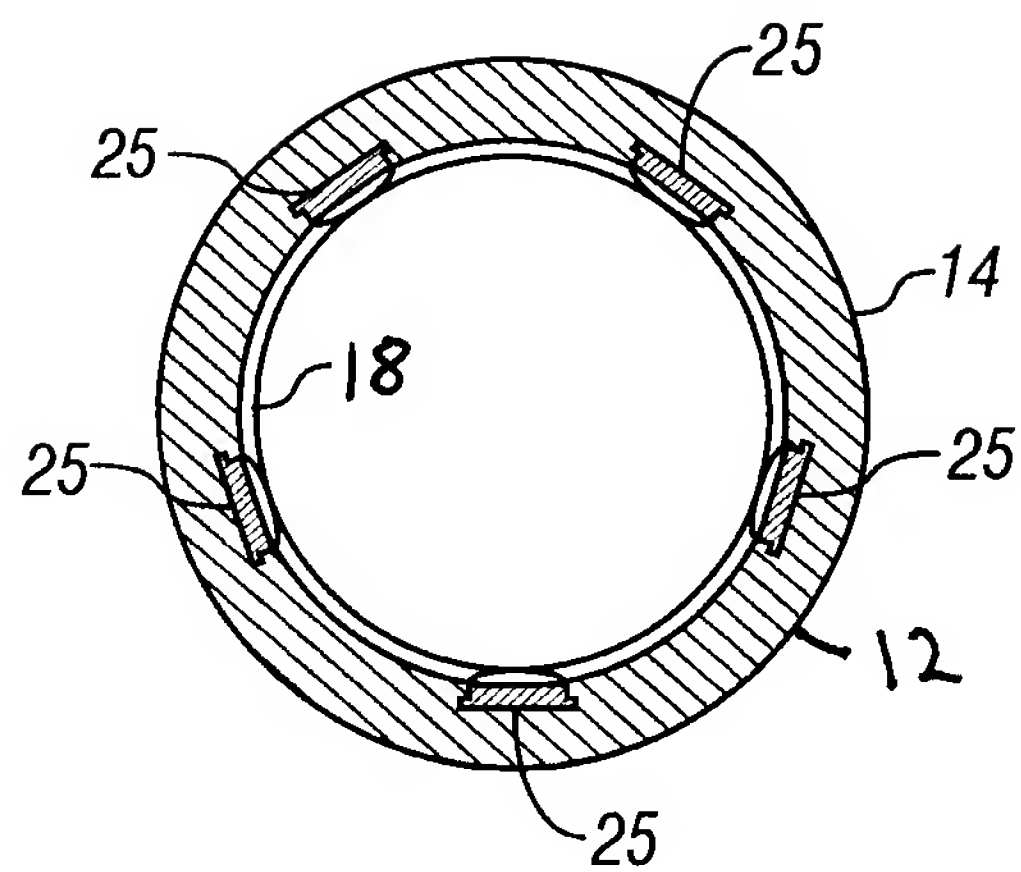


FIG. 7

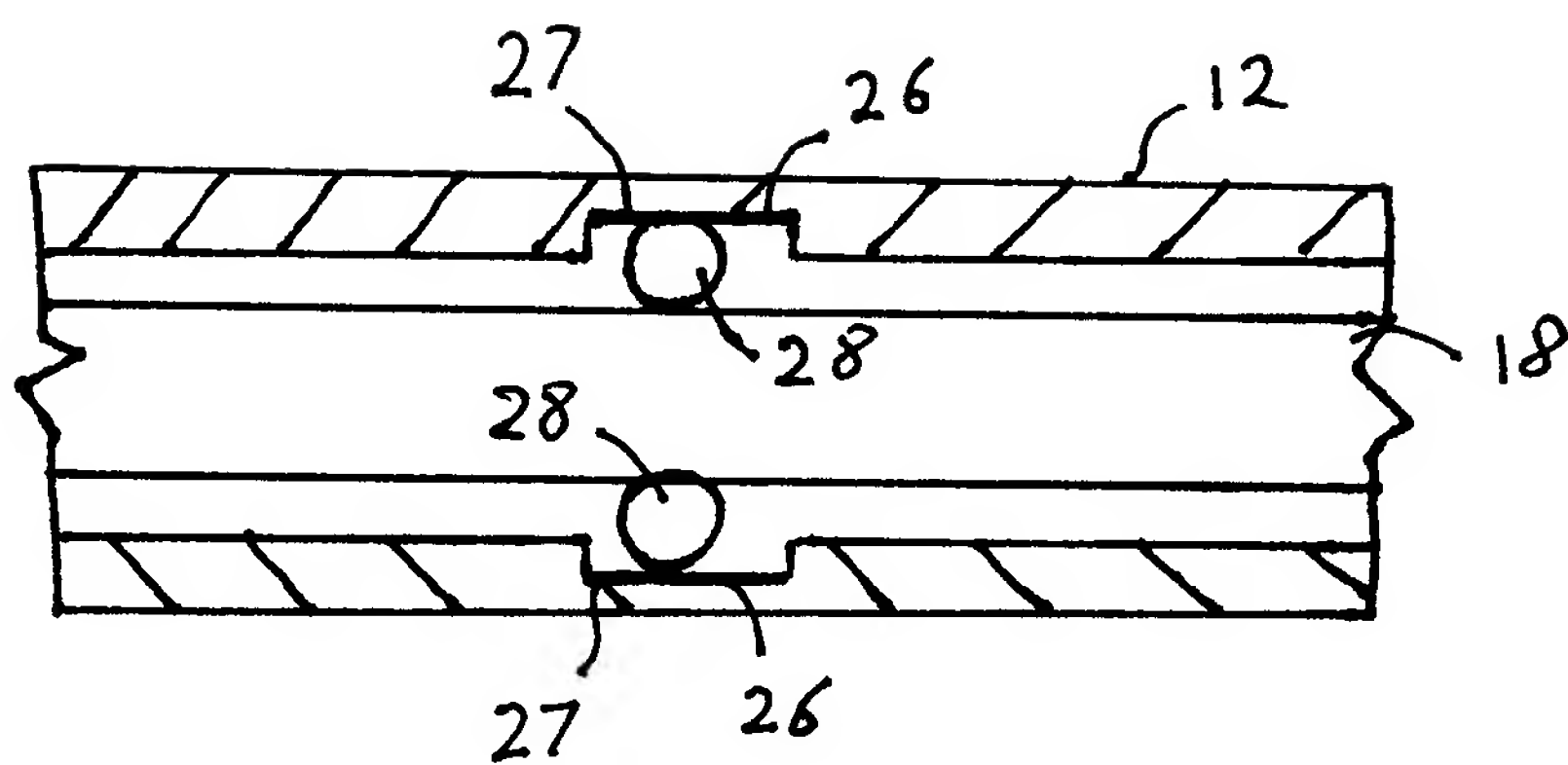


FIG. 8

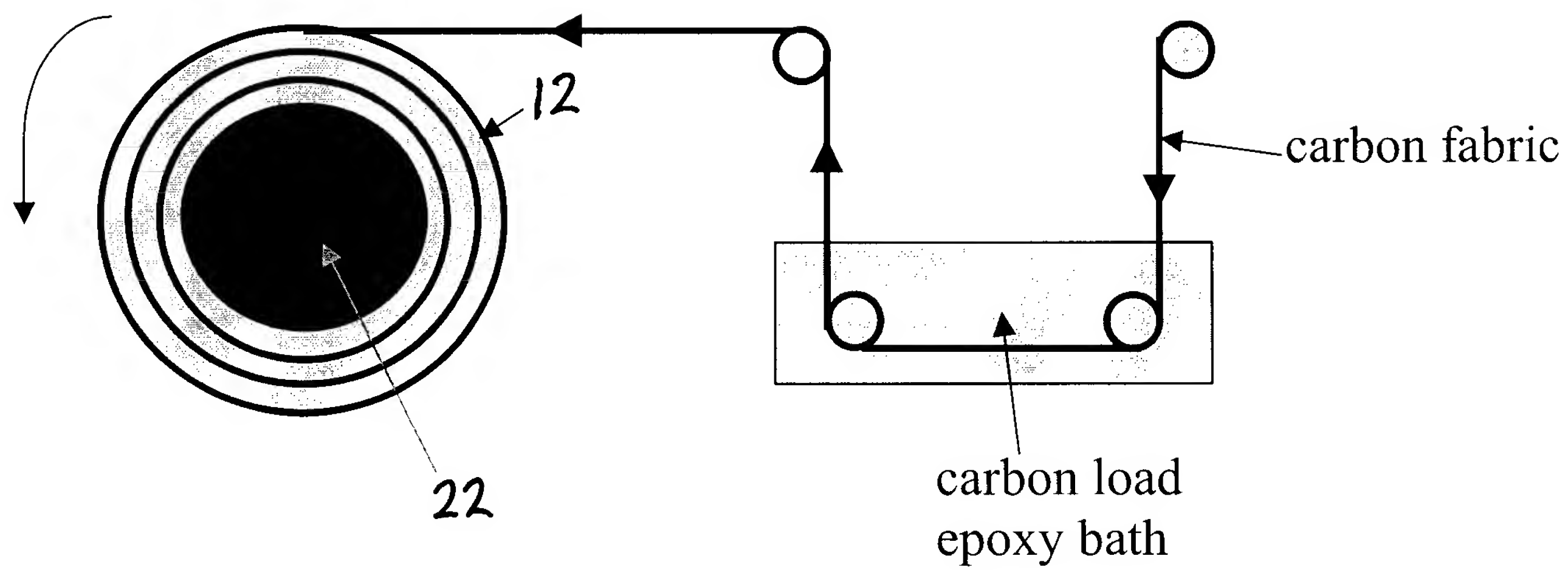


FIG. 9

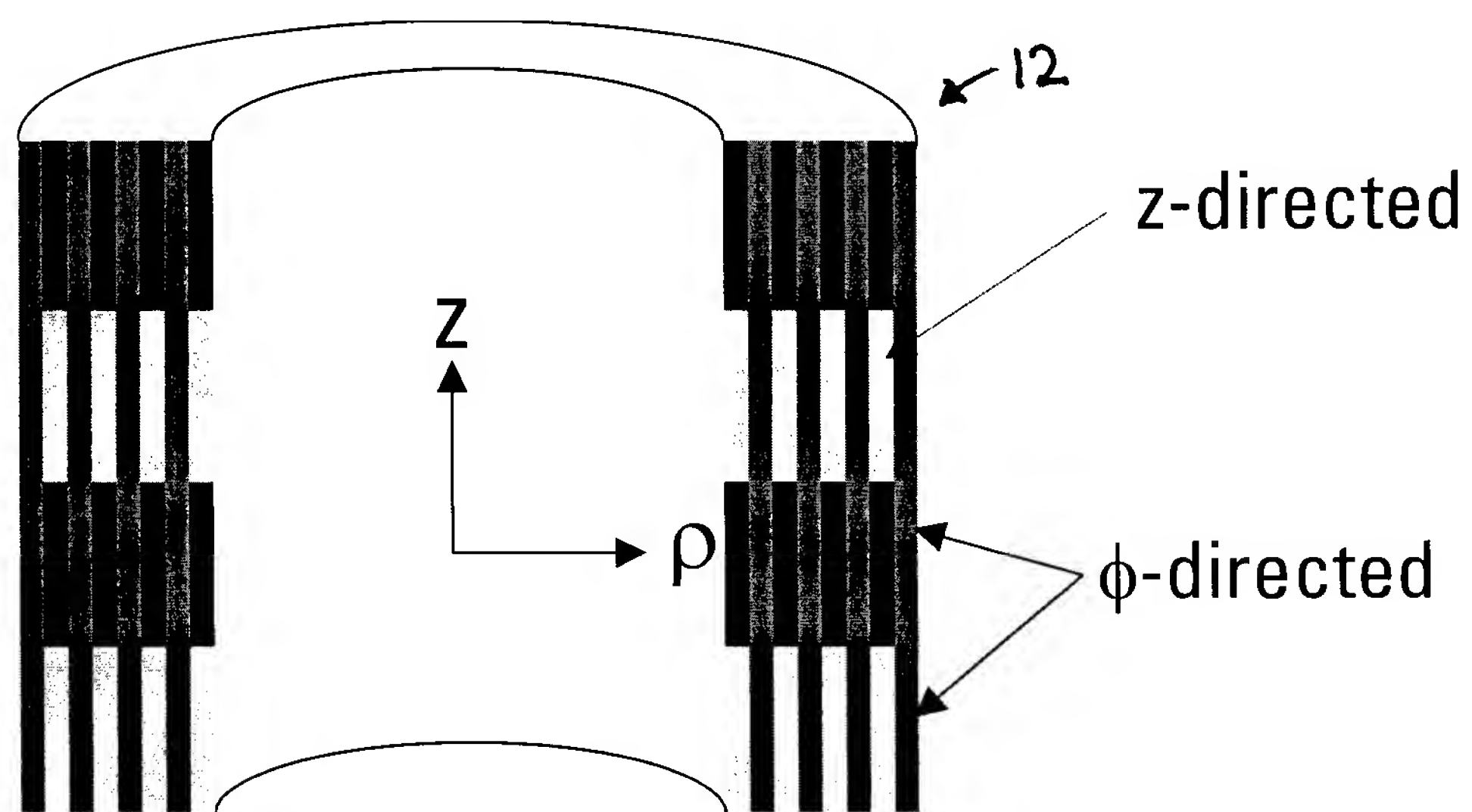


FIG. 10

| Layers | 1 | 2 | 3 | 4 | 5 | 6 |
|----------|-------|-------|-------|-------|-------|-------|
| Grouping | Angle | Angle | Angle | Angle | Angle | Angle |
| 1 | 86 | -86 | 86 | -86 | 86 | -86 |
| 2 | 0 | 0 | 0 | 0 | 0 | 0 |
| 3 | 86 | -86 | 86 | -86 | 86 | -86 |
| 4 | 0 | 0 | 0 | 0 | 0 | 0 |
| 5 | 86 | -86 | 86 | -86 | 86 | -86 |
| 6 | 0 | 0 | 0 | 0 | 0 | 0 |
| 7 | 86 | -86 | 86 | -86 | 86 | -86 |
| 8 | 0 | 0 | 0 | 0 | 0 | 0 |

FIG. 11

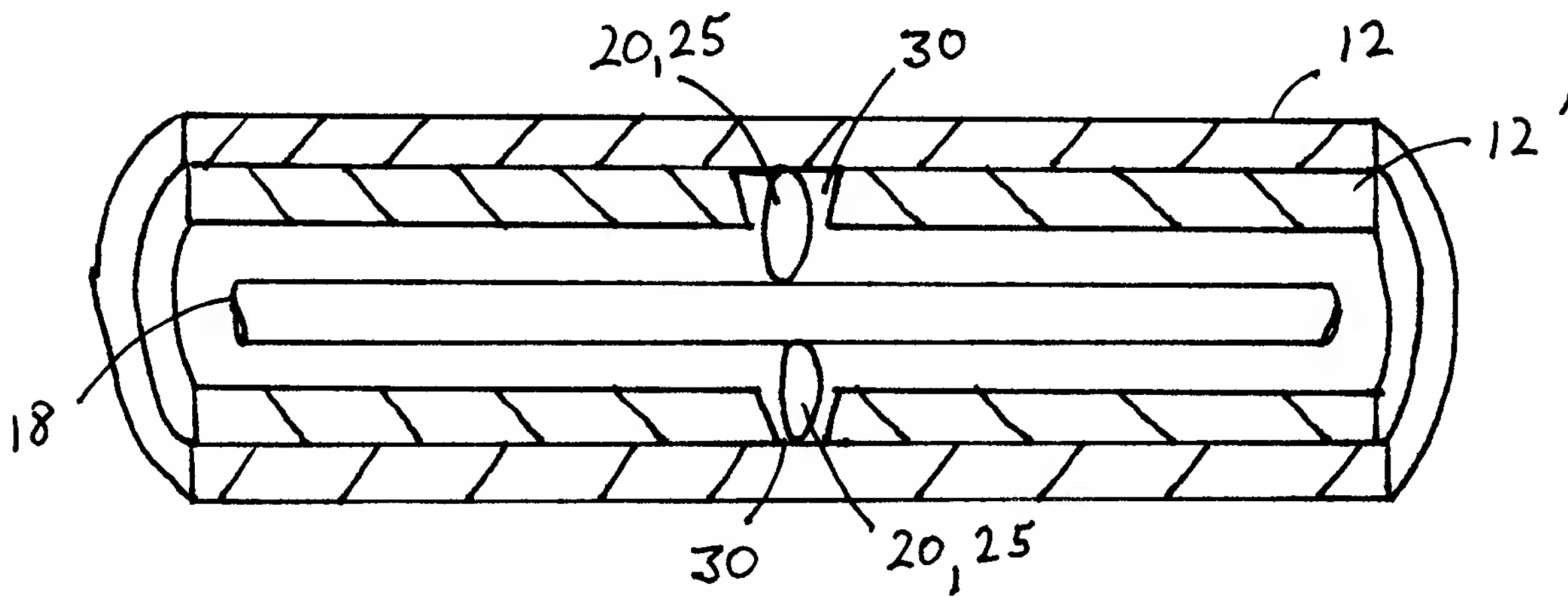


FIG. 12

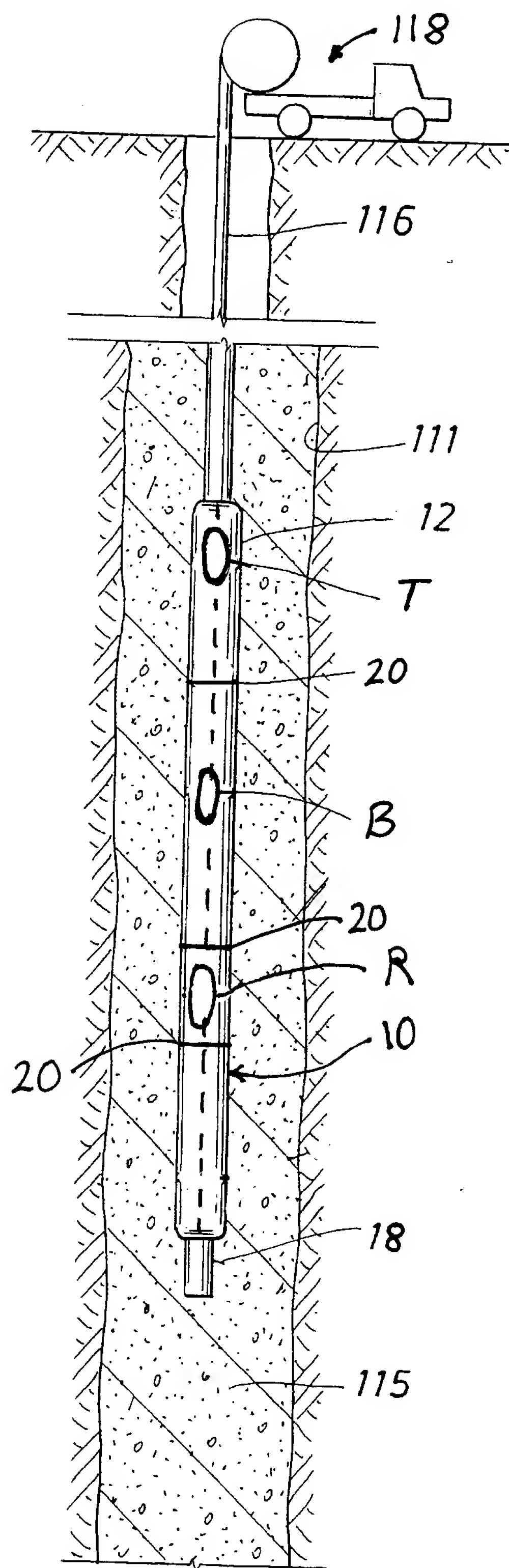


FIG. 13

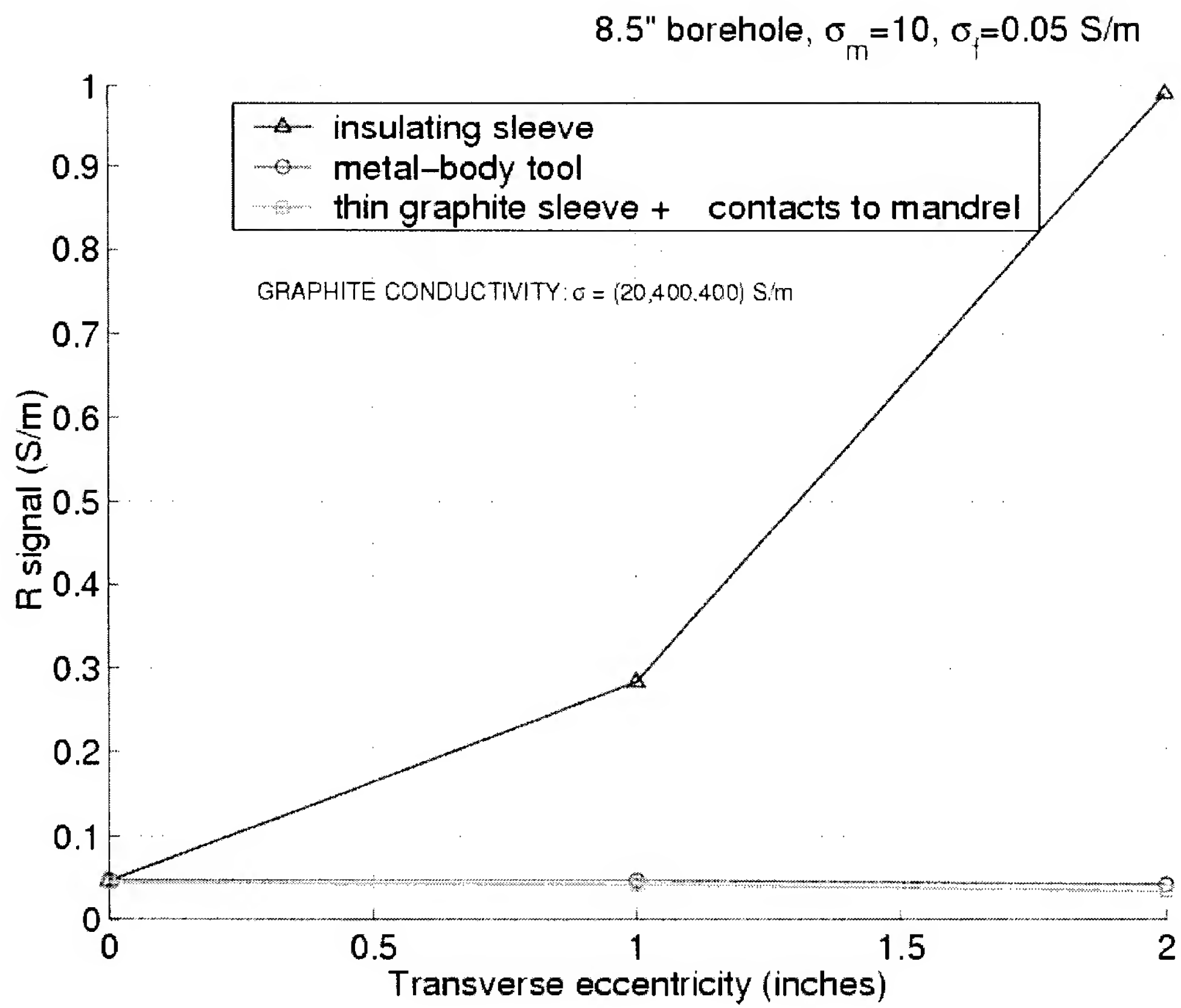


FIG. 14